

Abstract

The invention relates to a process for the coating of a wooden, wood-like and/or cellulose-containing substrate comprising the steps of:

- 5 a) applying a press coating to the substrate;
- b) applying heat and pressure to the coated substrate to cure the press coating
 and to obtain a substrate with a smooth coating film, with the pressure being
 such that the substrate is not substantially compressed;
- c) applying a top coat on the substrate after the curing of the press coating; and
- 10 d) curing said top coat.

As a result of this process, the amount of unreacted double bonds in the coated substrate is at a low level.